
 <b>KANEPACKAGE PHILIPPINE INC.</b> <small>No. 5 Ring Road LSP II, Brgy. La Mesa, Calabarzon City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-8302</small>	<b>INVESTIGATION REPORT</b>		
	Prepared By:	Check By:	Approved By:
	C. Arroyalo/ G. Sayas QA/IE/ Production IE	G. Magisno QA Supervisor	R. Miranda KPLIMA Gen. Operation Mgr.
DATE:	22-Oct-22		
<b>I. PROBLEM DESCRIPTION</b>			
<b>I.1. ISSUE:</b>			
[PEEL OFF]			
<b>I.2. ITEM DESCRIPTION:</b>			
PART CODE: 516512000			
PART NAME: LIGHT 2 MB ICS FOR AMERICA			
<b>I.3. BACKGROUND:</b>			
N/A			
<b>II. IMMEDIATE ACTION</b>			
ACTION ITEMS		Target Date:	Person In-charge
<b>III. WHY WHY ANALYSIS DETAILS:</b>			
<b>DIRECT CAUSE:</b>			
WHY 1: Peel off occurred on the item class A printer image due to splashing.			
WHY 2: a. The provided splashing cover for Light Items is just a paper. b. There's a possibility that the splashing cover filled its capacity.			
WHY 3: a. During running, even if the glue is in its standard viscosity, there is still a chance that splashing will occur.			
WHY 4: a. The operator failed to check the splashing cover that might be the reason why some glue dripped with other items.			
			
SPLASHING COVER			
<b>INDIRECT CAUSE:</b>			
WHY 1: There is no fabricated splashing cover for Light Items.			
<b>IV. CORRECTIVE ACTION:</b>			
> Orient the operators to check, clean and change the splashing cover every 500 sets. > Work request for fabricated splashing cover for light items. (Target date: October 27, 2022) (With work request to engineering)			
All single face for light items (No fabricated splashing cover) Louvre 2, Lime FB, Lime MB (With fabricated splashing cover)			
